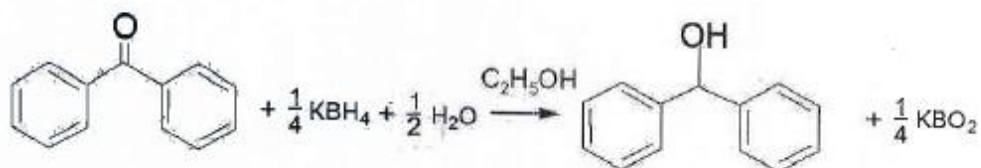
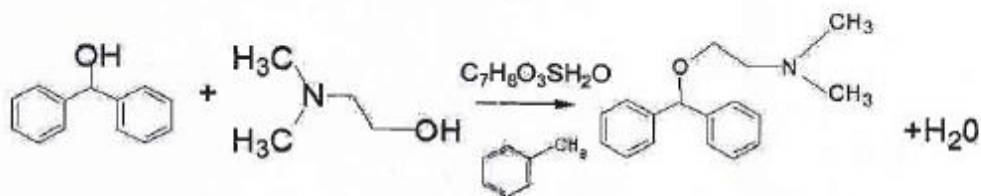


## Manufacturing Process Flowchart Diphenhydramine Hydrochloride, USP (Cat# DI160)

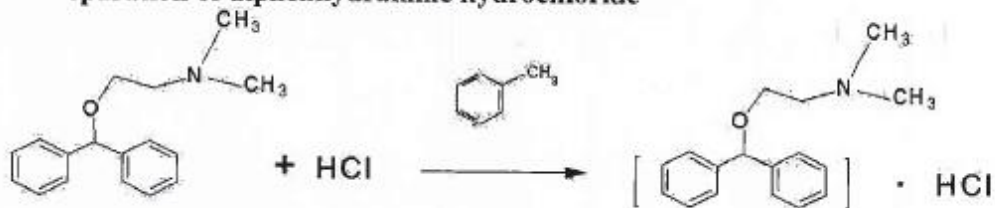
### 1.1 Preparation of Benzhydrol



### 1.2 Preparation of diphenhydramine



### 1.3 Preparation of diphenhydramine hydrochloride



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