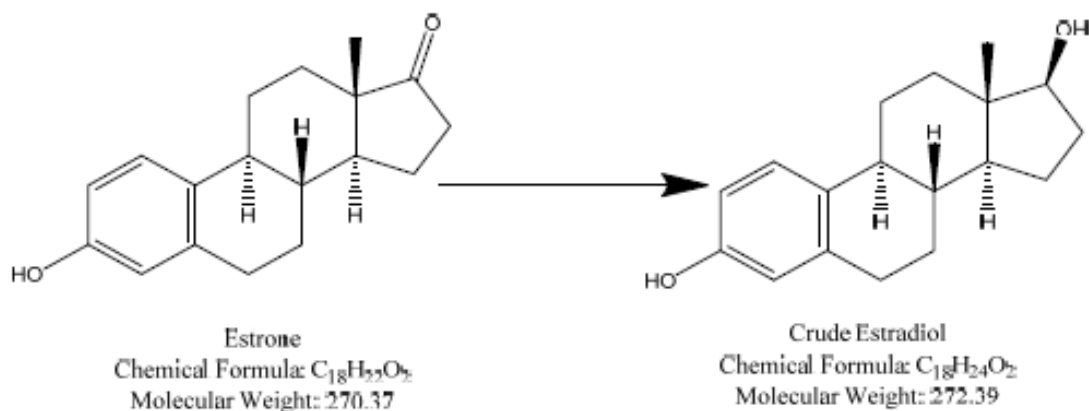


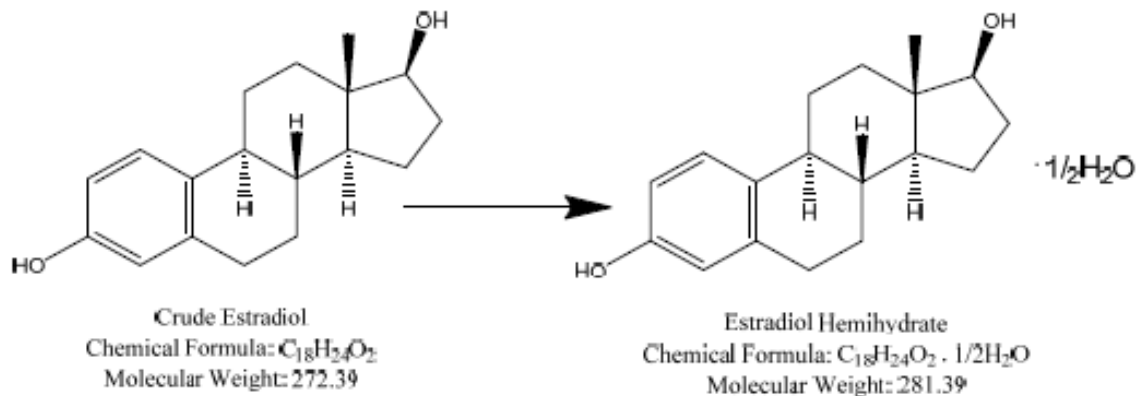
Manufacturing Process Flowchart Estradiol, Hemihydrate, Soy Base, Micronized, USP (E2918)

Synthetic Route of Estradiol Hemihydrate

Stage 1: Reduction Reaction



Stage 2: Purification



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