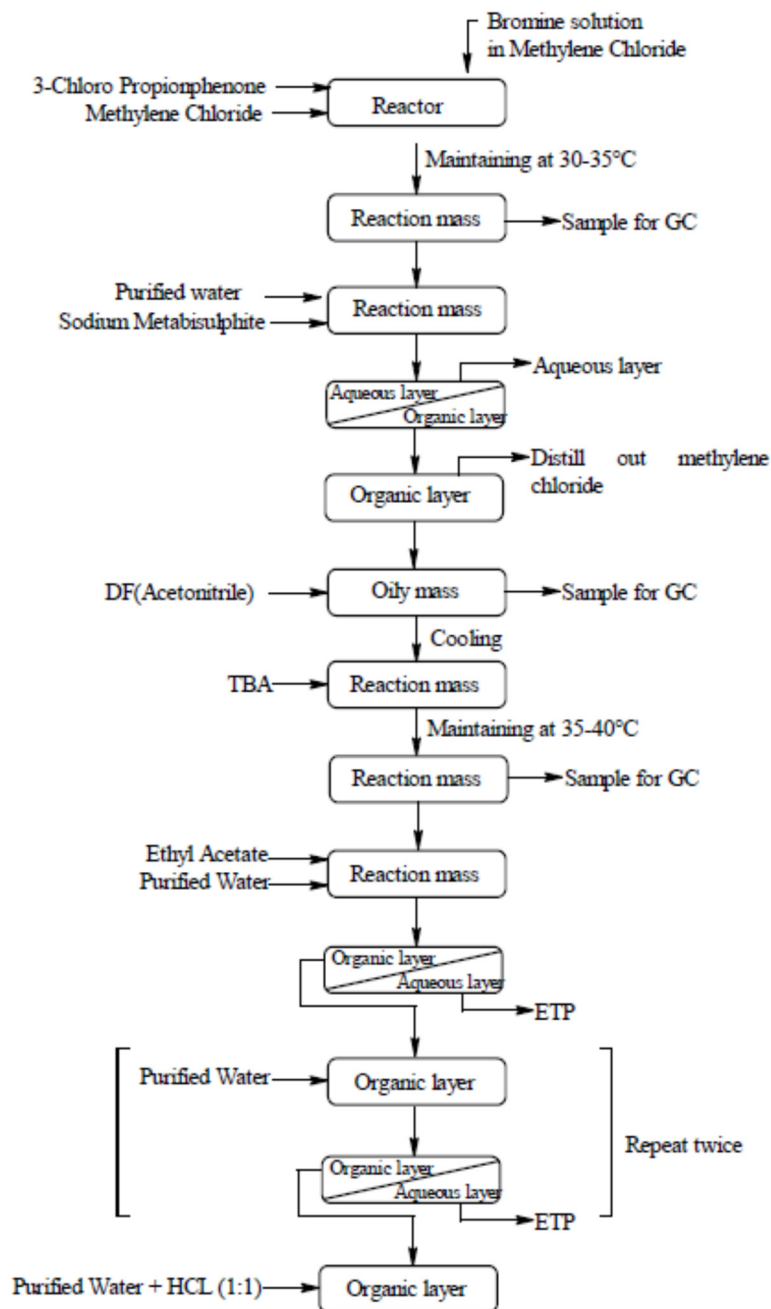
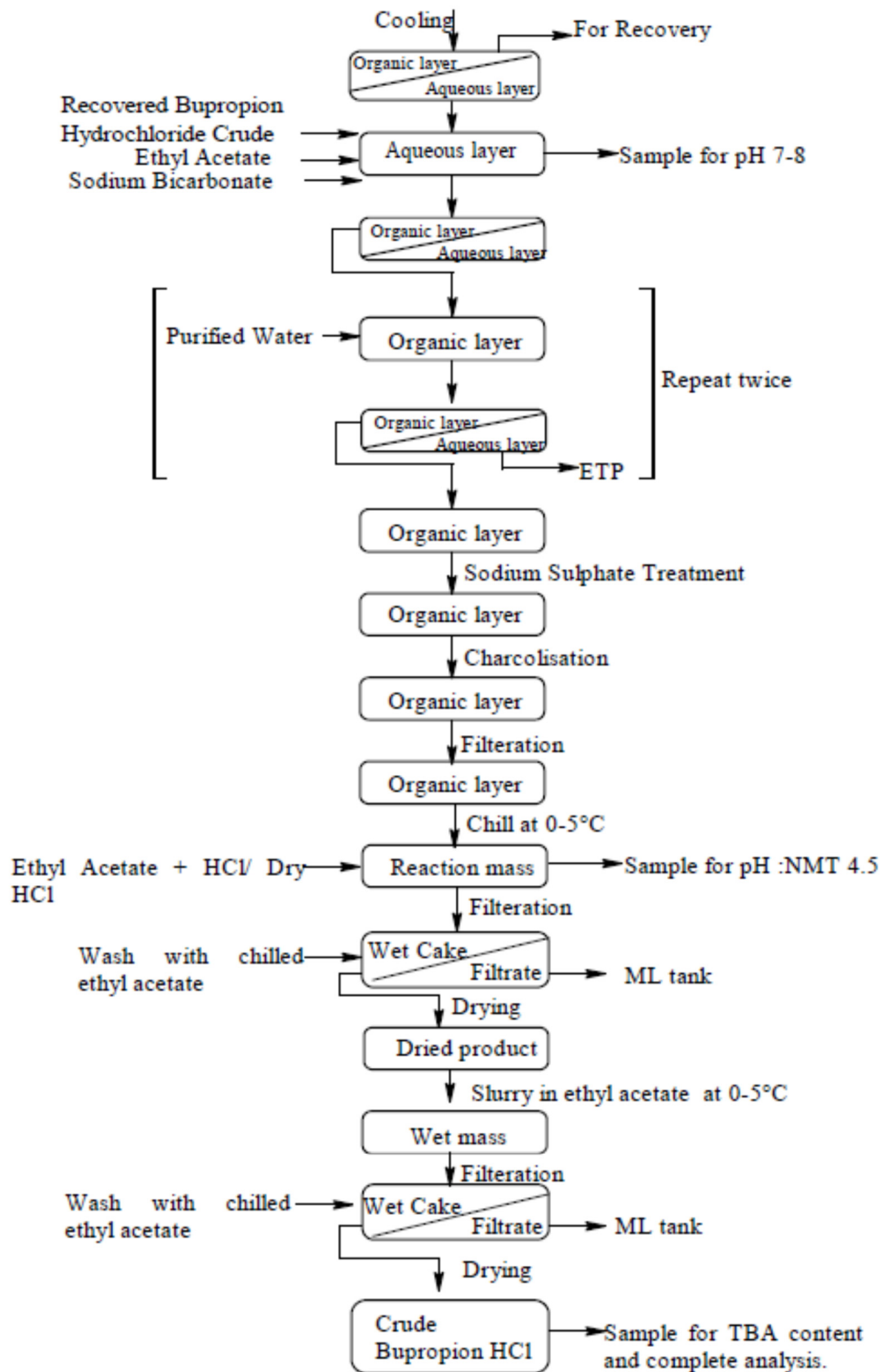


# Manufacturing Process Flowchart - Bupropion Hydrochloride, USP (Catalog No. B1237)

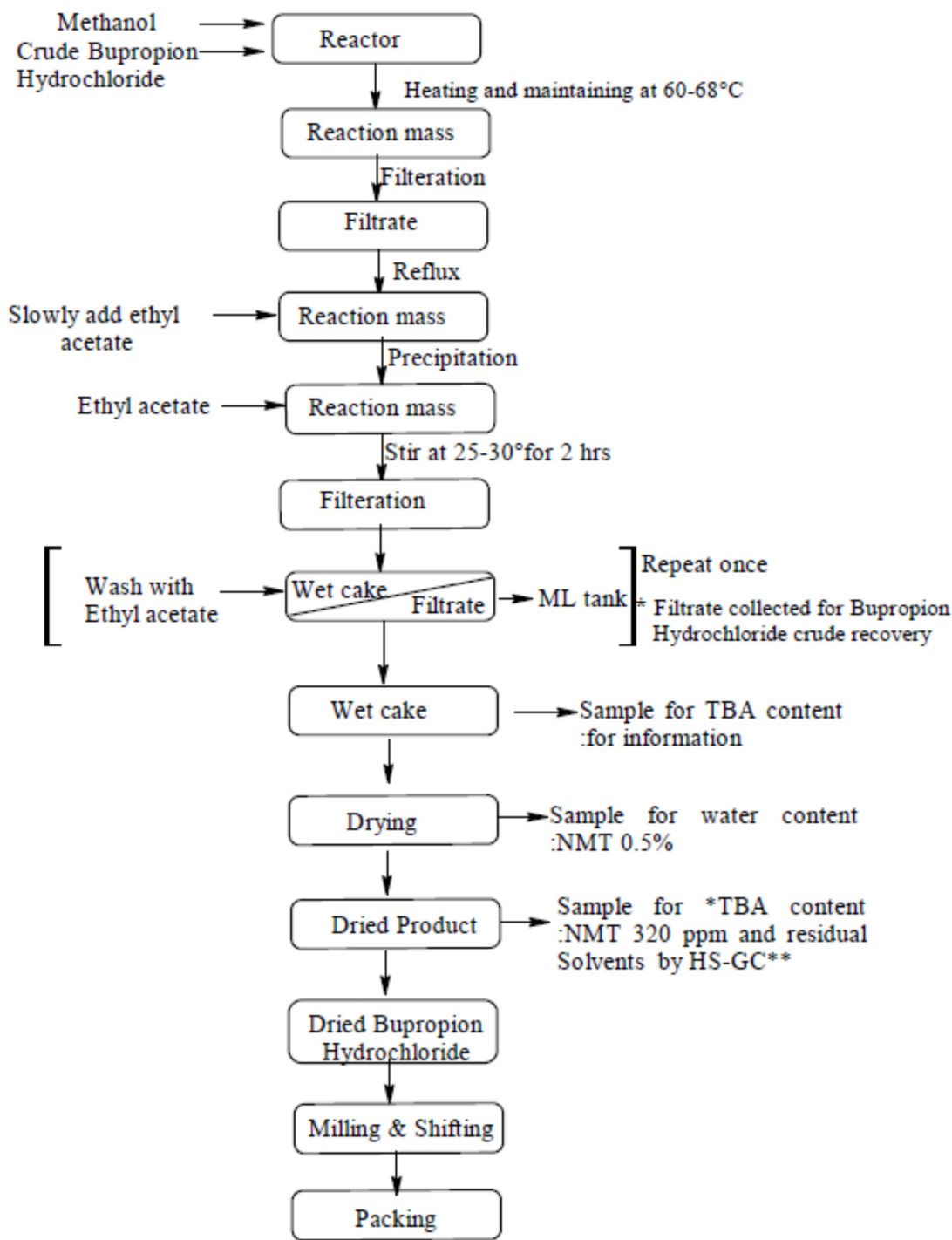
## Step I: Manufacture of Bupropion Hydrochloride crude





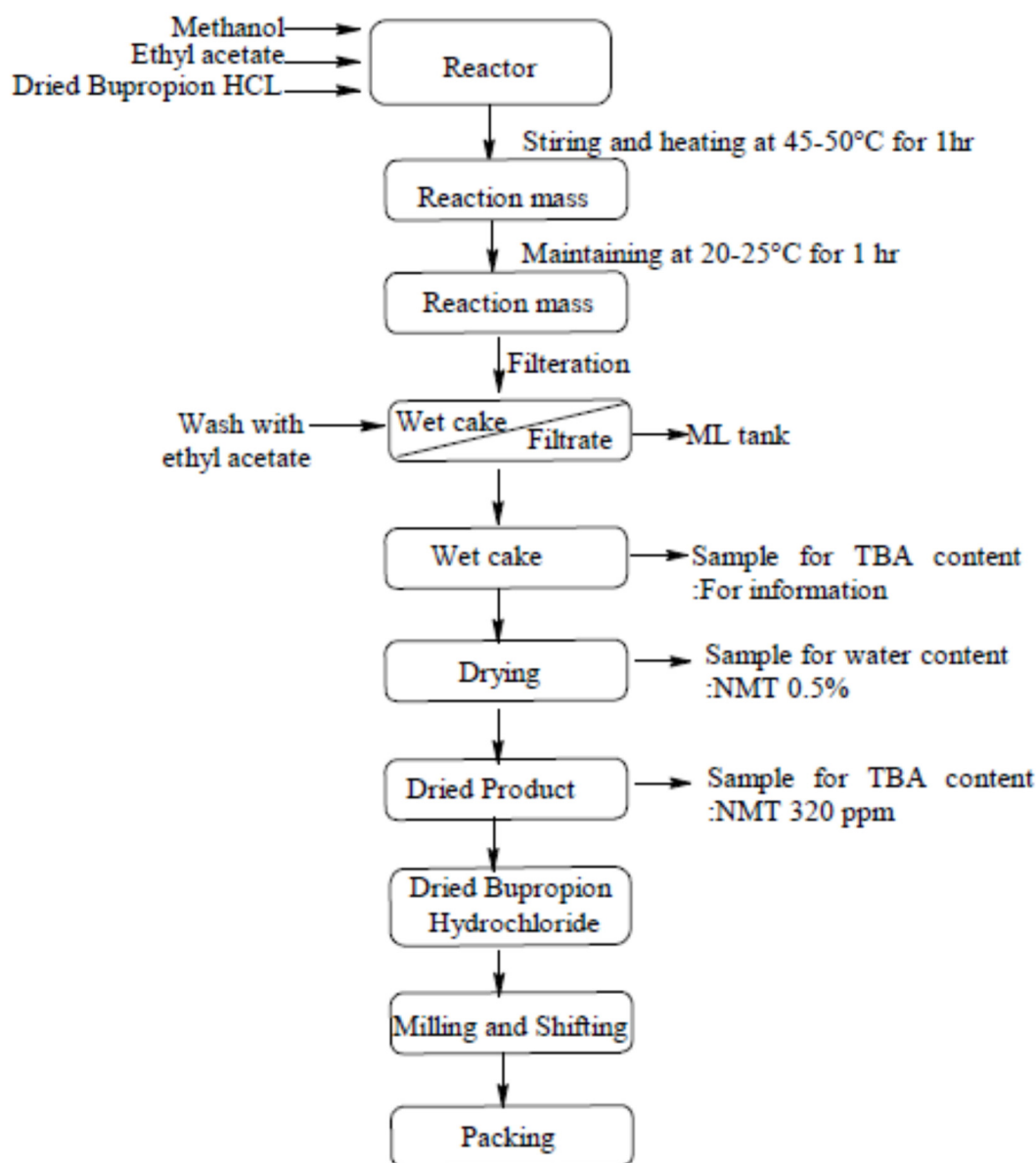
(Continued...)

**Step II: Manufacture of Bupropion Hydrochloride**

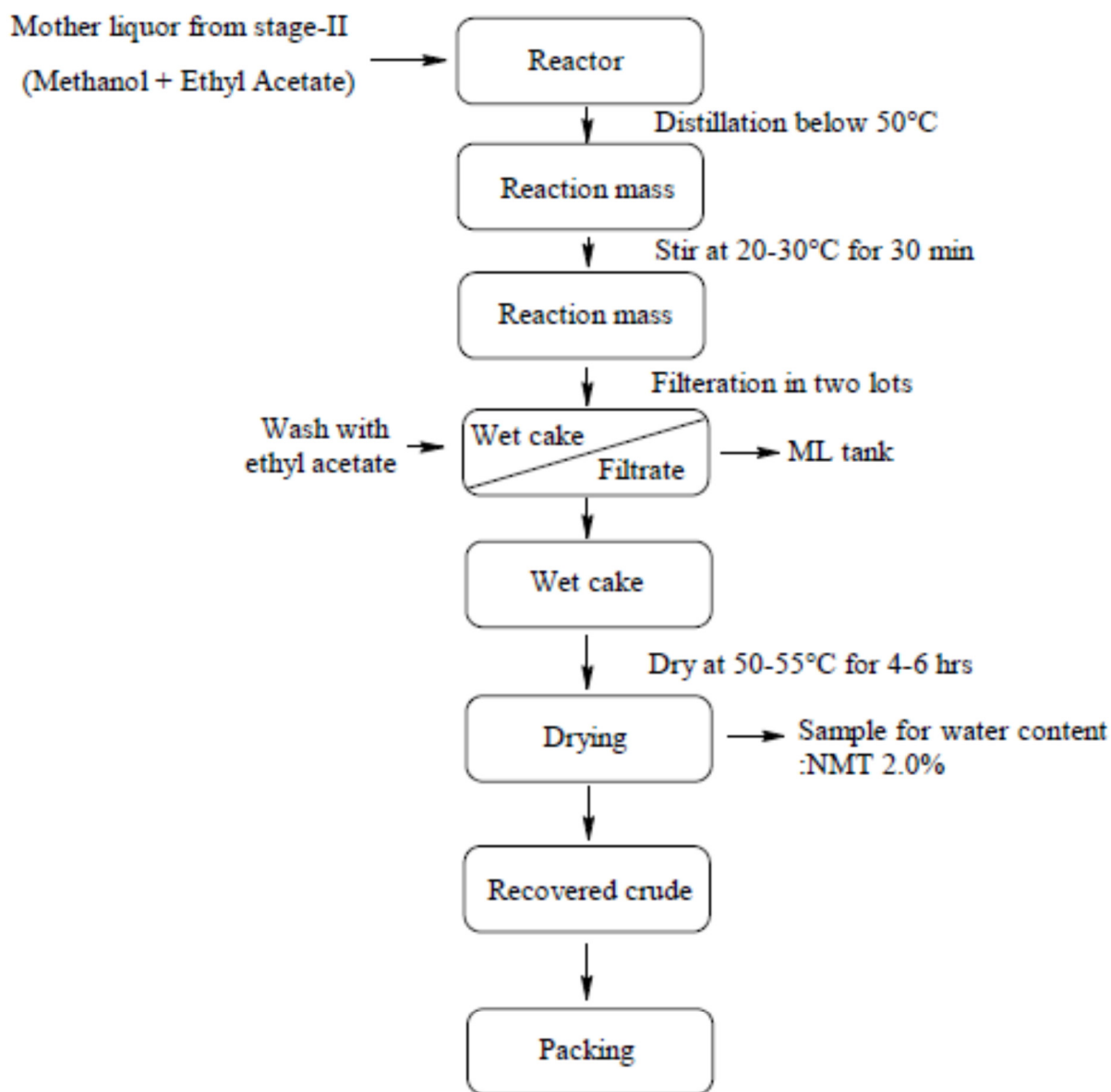


**\*\*If result of residual solvents by HSGC is not within limit, then re-dry the product.**

**\*If result of TBA content is not within limit, then follow the following operations.**



*\*Recovery of Bupropion Hydrochloride Crude from mother liquor:*



*This recovered Bupropion HCl crude material is used in the manufacturing process of Bupropion HCl Crude i.e. in stage-I.*