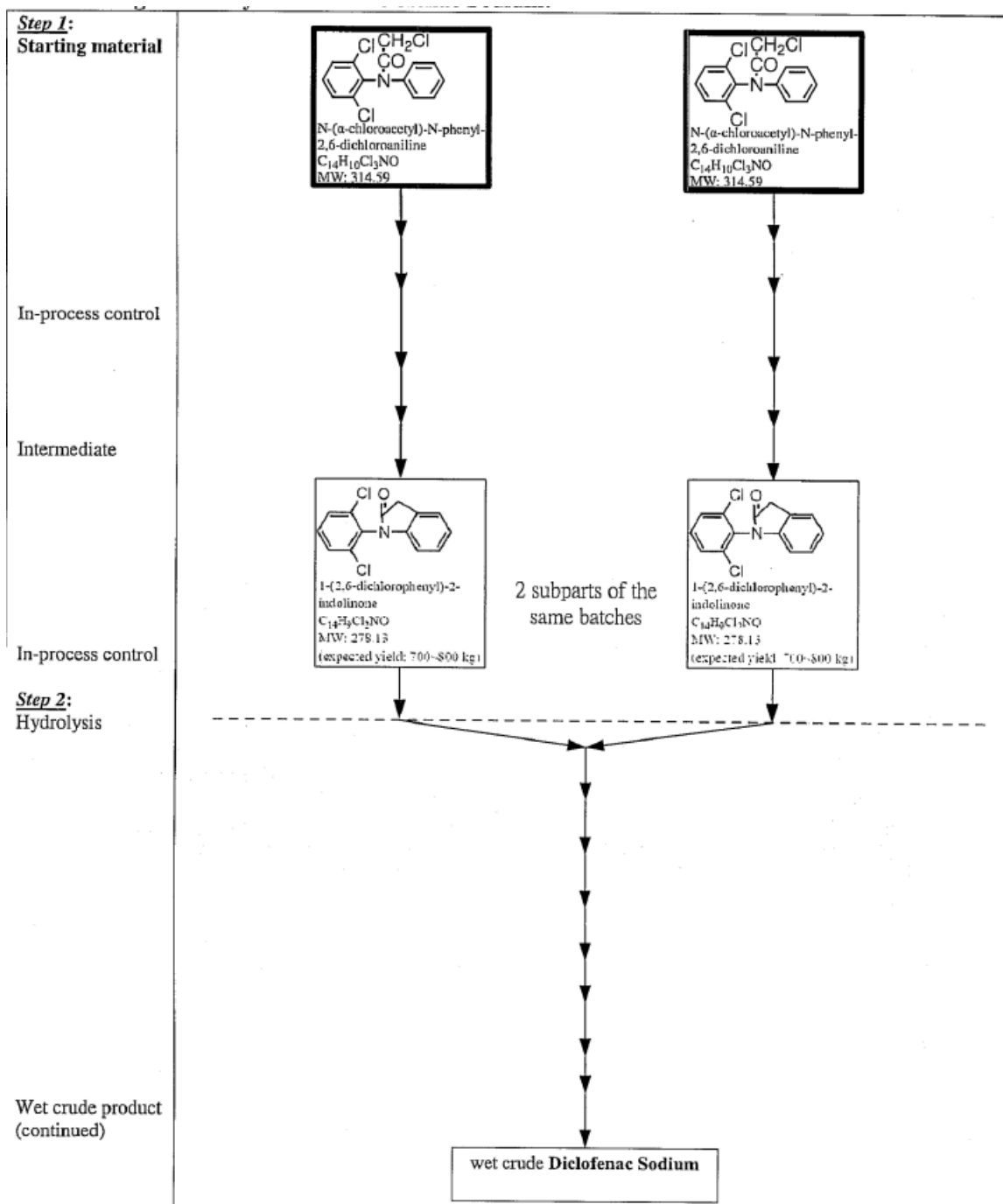


## Manufacturing Process Flowchart Diclofenac Sodium, USP (Cat# D1287)



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Recrystallization from water:

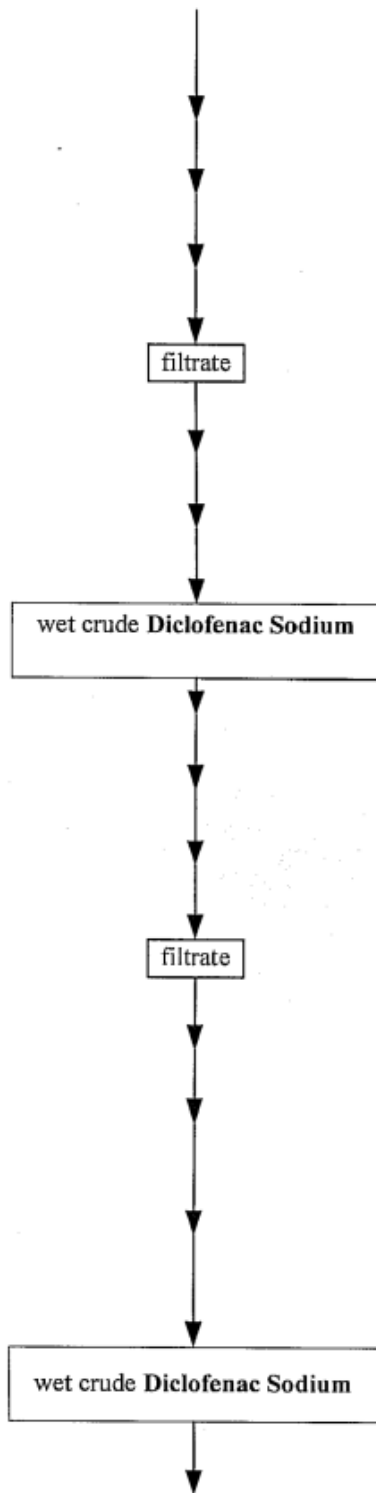
Recrystallization from ethyl acetate:

Ethyl acetate recovery

In-process control

Wet crude product

(Continued)



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Dryingstep:

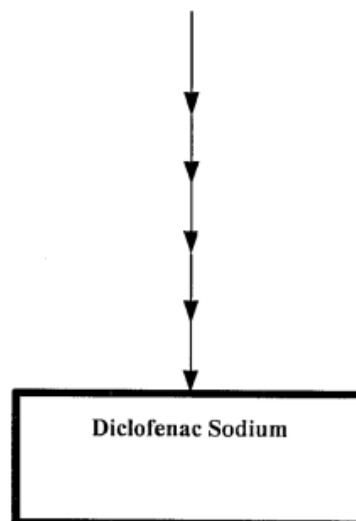
In-process control

Pulverizing

Blending

Sieving

**Final product**



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