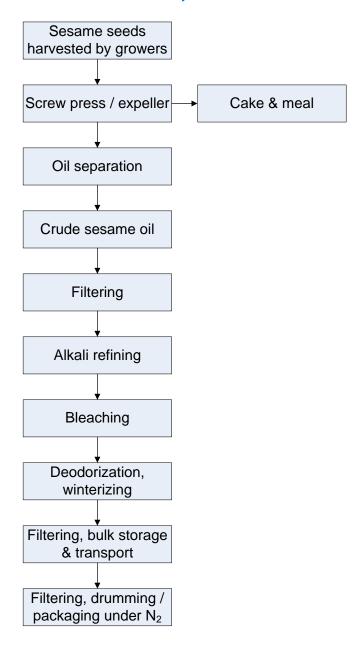


Manufacturing Process Flowchart

Sesame Oil, NF - SE130



Spectrum Chemical Mfg Corp

Corporate Headquarters:

769 Jersey Ave.

New Brunswick, NJ 08901

West Coast Facility:

14422 S. San Pedro St.

Gardena, CA 90248

310.516.8000

732.214.1300