



# Process2Clean 3

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Date of issue: 09/01/2011 Revision date: 03/06/2017

Supersedes: 07/27/2015 Version: 3.0

VELTEK ASSOCIATES, INC.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
 Product name : Process2Clean 3  
 Product code : SDS VEL-015

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture : Clean in place detergent

#### 1.3. Details of the supplier of the safety data sheet

Veltek Associates, Inc. 15 Lee Blvd Malvern, PA 19355-1234 USA T +1 610-644-8335 - F +1 610-644-8336 vai@sterile.com	In Canada Distributed by: CCR 200 Terence Matthews Kanata, ONT K2M 2C6 Telephone: 613-591-0044
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#### 1.4. Emergency telephone number

Emergency number : CARECHEM 24 call: 1-866-928-0789

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### GHS-US classification

Skin Corr. 1B H314

Full text of H-phrases: see section 16

#### 2.2. Label elements

##### GHS-US labeling

Hazard pictograms (GHS-US) :



GHS05

Signal word (GHS-US) : Danger

Hazard statements (GHS-US) : H314 - Causes severe skin burns and eye damage

Precautionary statements (GHS-US) : P260 - Do not breathe vapors  
 P264 - Wash hands thoroughly after handling  
 P280 - Wear eye protection, protective clothing, protective gloves  
 P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting  
 P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower  
 P304+P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing  
 P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
 P310 - Immediately call a doctor  
 P363 - Wash contaminated clothing before reuse  
 P405 - Store locked up

#### 2.3. Other hazards

No additional information available

#### 2.4. Unknown acute toxicity (GHS US)

No data available

### SECTION 3: Composition/information on ingredients

#### 3.1. Substance

Not applicable

Full text of H-phrases: see section 16

# Process2Clean 3

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### 3.2. Mixture

Name	Product identifier	%	GHS-US classification
Glycollic acid	(CAS No) 79-14-1	25 - 35	Acute Tox. 4 (Inhalation), H332 Skin Corr. 1B, H314
Trisodium 2-(carboxylatomethyl)(2-hydroxyethyl)amino)ethyliminodi(acetate)	(CAS No) 139-89-9	< 1	Acute Tox. 4 (Oral), H302 Eye Dam. 1, H318
Alcohols, C8-10, ethoxylated, propoxylated	(CAS No) 68603-25-8	< 1	Skin Irrit. 2, H315
Surfactants		< 0.1	Not classified

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general	: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If symptoms develop obtain medical attention.
First-aid measures after skin contact	: Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse. Obtain immediate medical attention.
First-aid measures after eye contact	: In case of eye contact, immediately rinse with clean water for 10-15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get immediate medical advice/attention.
First-aid measures after ingestion	: Rinse mouth. Do NOT induce vomiting. Do not give an unconscious person anything to drink. Get immediate medical advice/attention.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/injuries after skin contact	: Causes burns.
Symptoms/injuries after eye contact	: Corrosive to eyes.
Symptoms/injuries after ingestion	: Corrosive.

### 4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically. Symptoms may be delayed.

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	: Use extinguishing media appropriate for surrounding fire.
Unsuitable extinguishing media	: Carbon dioxide.

### 5.2. Special hazards arising from the substance or mixture

Reactivity	: Stable under normal conditions.
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### 5.3. Advice for firefighters

Firefighting instructions	: Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire-fighting water from entering environment.
Protection during firefighting	: Do not enter fire area without proper protective equipment, including respiratory protection. Use self-contained breathing apparatus when in close proximity to fire.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

General measures	: Ensure adequate ventilation. Avoid all contact with skin, eyes, or clothing. Avoid inhalation of vapors.
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#### 6.1.1. For non-emergency personnel

Emergency procedures	: Evacuate unnecessary personnel.
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#### 6.1.2. For emergency responders

Protective equipment	: Avoid contact with skin and eyes. Equip cleanup crew with proper protection. Use chemically protective clothing. Wear suitable protective clothing and eye or face protection. Avoid breathing vapor.
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Emergency procedures	: Ensure adequate ventilation. Avoid contact with skin and eyes. Avoid inhalation of vapors.
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### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

# Process2Clean 3

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Dike far ahead of liquid spill for later disposal. Large spills: Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible. Collect spillage. Store away from other materials. Small quantities of liquid spill: take up in non-combustible absorbent material and shovel into container for disposal. Wash spill area with soapy water.

### 6.4. Reference to other sections

SECTION 8: Exposure controls/personal protection. SECTION 13: Disposal considerations.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapor. Avoid contact with skin, eyes and clothing. Wear suitable protective clothing, gloves and eye or face protection.

Hygiene measures : Do not eat, drink or smoke when using this product.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep only in the original container in a cool, well ventilated place away from : Incompatible materials.

Incompatible products : Strong bases. Strong acids. Sources of ignition. Direct sunlight.

### 7.3. Specific end use(s)

Clean in place detergent.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

### 8.2. Exposure controls

Appropriate engineering controls : Provide adequate general and local exhaust ventilation. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure.

Personal protective equipment : Avoid all unnecessary exposure.

Hand protection : Wear chemically resistant protective gloves. Use neoprene or rubber gloves. Gloves should be removed and replaced if there are any signs of degradation or breakthrough.

Eye protection : Safety glasses with face shield.

Skin and body protection : Wear suitable protective clothing.

Respiratory protection : In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazard protection : Not required for normal conditions of use.

Environmental exposure controls : Avoid release to the environment.

Other information : Do not eat, drink or smoke during use.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state : Liquid

Appearance : Pale yellow liquid.

Color : Pale yellow.

Odor : Slight odor.

Odor threshold : No data available

pH : 1.67 - 3.67 (1% Solution)

Relative evaporation rate (butyl acetate=1) : No data available

Melting point : No data available

Freezing point : 32 °F

Boiling point : 212 °F

Flash point : Not flammable

Auto-ignition temperature : Not flammable

Decomposition temperature : No data available

Flammability (solid, gas) : No data available

Vapor pressure : No data available

# Process2Clean 3

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Relative vapor density at 20 °C	: No data available
Relative density	: 1.12 (1.02 - 1.22) (H2O = 1)
Solubility	: Miscible with water.
Log Pow	: No data available
Log Kow	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive properties	: Not explosive.
Oxidizing properties	: Not oxidizing.
Explosion limits	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Stable under normal conditions.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known.

### 10.4. Conditions to avoid

Freezing. High temperature.

### 10.5. Incompatible materials

alkalis. Oxidizing agents. Metals.

### 10.6. Hazardous decomposition products

Carbon dioxide. Nitrogen oxides.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity : Not classified

Process2Clean 3	
LD50 oral rat	> 3000 mg/kg
Glycollic acid (79-14-1)	
LD50 oral rat	1950 mg/kg
LC50 inhalation rat (mg/l)	7.7 mg/l/4h

Skin corrosion/irritation	: Causes severe skin burns and eye damage. pH: 1.67 - 3.67 (1% Solution)
Serious eye damage/irritation	: Not classified pH: 1.67 - 3.67 (1% Solution)
Respiratory or skin sensitization	: Not classified
Germ cell mutagenicity	: Not classified Based on available data, the classification criteria are not met
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified Based on available data, the classification criteria are not met
Specific target organ toxicity (single exposure)	: Not classified
Specific target organ toxicity (repeated exposure)	: Not classified Based on available data, the classification criteria are not met
Aspiration hazard	: Not classified
Potential Adverse human health effects and symptoms	: Based on available data, the classification criteria are not met.

# Process2Clean 3

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Symptoms/injuries after skin contact : Causes burns.  
Symptoms/injuries after eye contact : Corrosive to eyes.  
Symptoms/injuries after ingestion : Corrosive.

### SECTION 12: Ecological information

#### 12.1. Toxicity

No additional information available

#### 12.2. Persistence and degradability

##### Process2Clean 3

Persistence and degradability	No data available.
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#### 12.3. Bioaccumulative potential

##### Process2Clean 3

Bioaccumulative potential	No data available.
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#### 12.4. Mobility in soil

##### Process2Clean 3

Ecology - soil	Miscible with water.
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#### 12.5. Other adverse effects

Other information : Avoid release to the environment.

### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Waste treatment methods : Dispose of this material and its container at hazardous or special waste collection point.  
Waste disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.  
Additional information : Handle empty containers with care.

### SECTION 14: Transport information

In accordance with DOT

Transport document description : UN3265 Corrosive liquid, acidic, organic, n.o.s. (Glycollic acid), 8, III

UN-No.(DOT) : 3265

DOT NA no. : UN3265

Proper Shipping Name (DOT) : Corrosive liquid, acidic, organic, n.o.s.  
Glycollic acid

Transport hazard class(es) (DOT) : 8 - Class 8 - Corrosive material 49 CFR 173.136

Hazard labels (DOT) : 8 - Corrosive



DOT Symbols : G - Identifies PSN requiring a technical name

Packing group (DOT) : III - Minor Danger

DOT Special Provisions (49 CFR 172.102) : IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).  
T7 - 4 178.274(d)(2) Normal..... 178.275(d)(3)

TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling =  $97 / 1 + a (tr - tf)$  Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.

TP28 - A portable tank having a minimum test pressure of 2.65 bar (265 kPa) may be used provided the calculated test pressure is 2.65 bar or less based on the MAWP of the hazardous material, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.

DOT Packaging Exceptions (49 CFR 173.xxx) : 154

DOT Packaging Non Bulk (49 CFR 173.xxx) : 203

# Process2Clean 3

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

DOT Packaging Bulk (49 CFR 173.xxx)	: 241
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27)	: 5 L
DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75)	: 60 L
DOT Vessel Stowage Location	: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.
DOT Vessel Stowage Other	: 40 - Stow "clear of living quarters"

### Additional information

Other information : No supplementary information available.

### Transport by sea

Proper Shipping Name (IMDG)	: CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S.
Class (IMDG)	: 8 - Corrosive substances
Packing group (IMDG)	: III - substances presenting low danger

### Air transport

Proper Shipping Name (IATA)	: Corrosive liquid, acidic, organic, n.o.s.
Class (IATA)	: 8 - Corrosives
Packing group (IATA)	: III - Minor Danger

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

#### Process2Clean 3

SARA Section 311/312 Hazard Classes : Immediate (acute) health hazard

#### Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate) (139-89-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

#### Alcohols, C8-10, ethoxylated, propoxylated (68603-25-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

#### Glycollic acid (79-14-1)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

### 15.2. International regulations

#### CANADA

#### Process2Clean 3

WHMIS Classification : Class E - Corrosive Material  
Class D Division 2 Subdivision B - Toxic material causing other toxic effects

#### Alcohols, C8-10, ethoxylated, propoxylated (68603-25-8)

#### Glycollic acid (79-14-1)

### 15.2.2. National regulations

#### Alcohols, C8-10, ethoxylated, propoxylated (68603-25-8)

#### Glycollic acid (79-14-1)

### 15.3. US State regulations

#### Process2Clean 3()

U.S. - California - Proposition 65 - Carcinogens List	No
U.S. - California - Proposition 65 - Developmental Toxicity	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Female	No
U.S. - California - Proposition 65 - Reproductive Toxicity - Male	No

# Process2Clean 3

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Trisodium 2-(carboxylatomethyl(2-hydroxyethyl)amino)ethyliminodi(acetate) (139-89-9)				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	Non-significant risk level (NSRL)
No	No	No	No	
Alcohols, C8-10, ethoxylated, propoxylated (68603-25-8)				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	Non-significant risk level (NSRL)
No	No	No	No	
Glycollic acid (79-14-1)				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	Non-significant risk level (NSRL)
No	No	No	No	
Surfactants				
U.S. - California - Proposition 65 - Carcinogens List	U.S. - California - Proposition 65 - Developmental Toxicity	U.S. - California - Proposition 65 - Reproductive Toxicity - Female	U.S. - California - Proposition 65 - Reproductive Toxicity - Male	Non-significant risk level (NSRL)
No	No	No	No	

### SECTION 16: Other information

Data sources : US OSHA HazCom (GHS) 25 May 2012.

Other information : None.

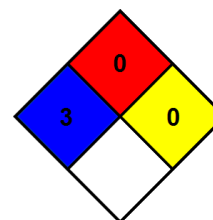
Full text of H-phrases:

Acute Tox. 4 (Inhalation)	Acute toxicity (inhalation) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral) Category 4
Eye Dam. 1	Serious eye damage/eye irritation Category 1
Skin Corr. 1B	Skin corrosion/irritation Category 1B
Skin Irrit. 2	Skin corrosion/irritation Category 2
H302	Harmful if swallowed
H314	Causes severe skin burns and eye damage
H315	Causes skin irritation
H318	Causes serious eye damage
H332	Harmful if inhaled

NFPA health hazard : 3 - Short exposure could cause serious temporary or residual injury even though prompt medical attention was given.

NFPA fire hazard : 0 - Materials that will not burn.

NFPA reactivity : 0 - Normally stable, even under fire exposure conditions, and are not reactive with water.



### HMIS III Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given

Flammability : 0 Minimal Hazard

Physical : 0 Minimal Hazard

NCEC SDS US GHS (Hazcom 2012)

# Process2Clean 3

## Safety Data Sheet

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

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